



2000-> Audi 2.7T S4/A6/allroad A.W.E. Tuning Downpipes

Thank you for your purchase of the AWE Tuning High Flow 2.7T downpipes. We believe you have purchased the finest quality and best performing S4 downpipes available. Extensive flow testing of the Audi S4 exhaust has resulted in the system you hold before you. These downpipes are truly state-of-the-art!

Parts List:

- 2 Upper section
- 2 Catalytic converter section
- 2 Cat outlet pipe
- 2 Test pipe (for off-road use only)
- 2 18-8 stainless steel M8x55 bolt
- 8 Class 10 stainless steel washer
- 2 Turbo to downpipe gasket
- 4 2.5" Accu-Seal clamp
- 4 zip ties

Installation of your downpipes is basically no different than replacing the stock units. We highly suggest you consult the factory service manual to familiarize yourself with the steps required to install your downpipes, or consult a local shop for professional installation.

Install Notes:

1. Use AWE supplied M8 x 1.25, 55mm Long bolts and M8 washers as spacers to align OE hanger bracket to AWE Downpipe bracket, reuse OE nut (use only as many washers as needed, at arrow in Figure 1).

2. We have relocated the second set of oxygen sensors behind the primary cats, instead of in front of them as from the factory. There is enough extra wire for these sensors to allow you to relocate them further back without stretching the wires. Cut the zip ties that hold the wires to the top of the transmission to free this extra length. After final installation, fasten the wires to the transmission with the included zip ties as in Figure 2. **Pay close attention to the oxygen sensor wiring to make sure that it is not interfering with any hot or moving object, such as the center drive axle. Rotate the cat sections if needed.**

3. Orient the upper, cat and outlet clamps so that the bolts are on the sides of the pipes. This will ensure maximum ground clearance. Before tightening down the Accu-Seal and OE collar clamps to the exhaust, adjust the cats so that they are oriented parallel to the ground. Once properly oriented, tighten all clamps.

4. Installation of the race-only cat replacement pipes is easily done by unscrewing the second oxygen sensors, unbolting the four Accu-Seal clamps, and swapping pipes. Zip tie the second oxygen sensors up and out of the way of any heat sources or moving parts. A "check engine" light will be set when using these race pipes after approximately 50 miles. Simply unplug your engine ECU to reset this light after reinstallation of the cats.

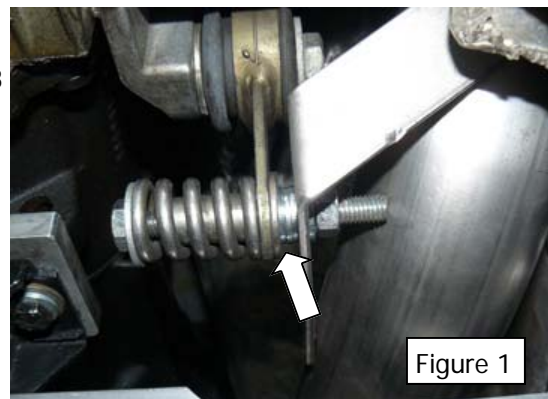


Figure 1

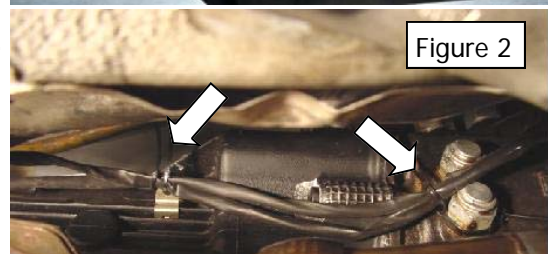


Figure 2



AWE Tuning
2385C Maryland Road
Willow Grove, PA 19090
215-658-1670
sales@awe-tuning.com

Thank you for choosing A.W.E. Tuning as your performance automotive parts supplier. Please remember that a performance car is only as strong as its weakest link. Therefore, it is vital that you maintain your vehicle to factory specifications.

By installing or using the purchased product, the Consumer accepts this warranty and any specific Manufacturer warranties enclosed.

Limited Warranty

The following warranty is valid only in the United States.

The Manufacturer's full warranty applies to all products sold.

Secor Ltd. (A.W.E. Tuning) warrants to the original retail purchaser (Consumer):

1 year on catalytic converter sections
LIFETIME on balance of system components

Upon verification of warranty coverage, A.W.E. Tuning will repair or replace the defective product at their discretion, without charge. This is the only remedy the Consumer has for any loss or damage, however arising, due to nonconformity in or defect of the product. This warranty does not cover consequential damage, loss of time or revenues, inconvenience, loss of use of vehicle, damage to the vehicle or components, or other incidental or indirect damage.

All warranties are void if the product was not installed by a certified auto mechanic, improperly serviced, modified, or used in a way not intended by the Manufacturer. Use of product in Motorsports or Racing conditions is grounds for warranty denial. Motorsports and Racing is an inherently abusive operational condition, and it is impossible to warranty for this type of usage.

The Consumer is responsible for ensuring that the product is installed in a safe and proper manner, and should cease usage of the product immediately if an unsafe or improper condition is noted. If an unsafe or improper condition is noted, the Consumer should then immediately contact the facility where the product was installed or A.W.E. Tuning directly.

Please contact the original place of purchase for any warranty claims or explanations of this document.